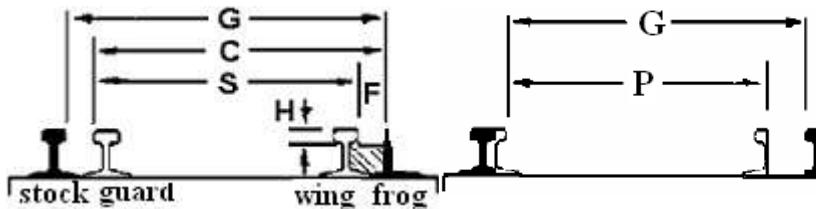




STANDARD

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Standard	S-3.2
Title	Scale Track, Standard Scale
Version	February 2010
Page	1 of 4



The Span, S, is derived by knowing $S = C - F$.
C is the primary controlling dimension.

Scale	Scale Ratio	Standard S3.2 Guarded using Target and Asymmetric Imperial (inch) Tolerance																
		G			C			S			F			P			H	Wheel
		Gage at Frog			Check Gage			Span			Flangeway			Points				
		Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	MIN	CODE
1"	1:12	4.752	0.060	0.002	4.586	0.011	0.004	4.366	0.004	0.002	0.218	0.002	0.065	4.561	0.004	0.004	0.156	1/2"
3/4"	1:16	3.502	0.038	0.002	3.353	0.014	0.004	3.172	0.004	0.002	0.179	0.002	0.046	3.325	0.004	0.004	0.125	13/32"
F	1:20.3	2.783	0.014	0.002	2.683	0.013	0.004	2.583	0.013	0.004	0.096	0.004	0.006	2.656	0.004	0.004	0.090	284
Fn3	1:20.3	1.772	0.010	0.006	1.652	0.010	0.004	1.550	0.005	0.015	0.115	0.002	0.023	1.628	0.004	0.004	0.066	250
LS	Varied	Large Scale Standards on Separate Page																
O	1:48	1.252	0.012	0.002	1.181	0.013	0.002	1.102	0.002	0.002	0.077	0.002	0.021	1.156	0.002	0.004	0.036	145
On3	1:48	0.752	0.012	0.002	0.707	0.010	0.002	0.654	0.002	0.002	0.051	0.002	0.018	0.685	0.002	0.004	0.030	116
On30	1:48	0.651	0.010	0.002	0.607	0.007	0.002	0.557	0.002	0.002	0.048	0.002	0.013	0.588	0.002	0.004	0.028	110
On2	1:48	0.502	0.009	0.002	0.457	0.007	0.002	0.407	0.002	0.002	0.048	0.002	0.012	0.438	0.002	0.004	0.028	110
S	1:64	0.885	0.010	0.002	0.841	0.007	0.002	0.791	0.002	0.002	0.048	0.002	0.013	0.822	0.002	0.004	0.030	110
Sn3	1:64	0.565	0.010	0.002	0.521	0.007	0.002	0.471	0.002	0.002	0.048	0.002	0.013	0.502	0.002	0.004	0.030	110
Sn2	1:64	0.415	0.008	0.002	0.379	0.004	0.002	0.339	0.002	0.002	0.038	0.002	0.008	0.363	0.002	0.004	0.023	88
OO	1:76.2	0.752	0.009	0.002	0.707	0.007	0.002	0.657	0.002	0.002	0.048	0.002	0.012	0.688	0.002	0.004	0.028	110
HO	1:87.1	0.651	0.010	0.002	0.607	0.007	0.002	0.557	0.002	0.002	0.048	0.002	0.013	0.588	0.002	0.004	0.028	110
HO ₃	1:87.1	0.415	0.008	0.002	0.379	0.004	0.002	0.339	0.002	0.002	0.038	0.002	0.008	0.363	0.002	0.004	0.023	88
HO ₂	1:87.1	0.278	0.007	0.002	0.248	0.004	0.002	0.215	0.002	0.002	0.031	0.002	0.007	0.234	0.002	0.002	0.023	72
TT	1:120	0.473	0.006	0.002	0.439	0.003	0.002	0.403	0.002	0.002	0.034	0.002	0.005	0.426	0.002	0.002	0.022	79
TTn42	1:120	0.355	0.004	0.002	0.325	0.001	0.002	0.295	0.001	0.002	0.028	0.002	0.001	0.314	0.002	0.002	0.026	72
TTn3	1:120	0.302	0.004	0.002	0.272	0.002	0.002	0.242	0.002	0.002	0.028	0.002	0.002	0.260	0.002	0.002	0.022	72
N	1:160	0.355	0.004	0.002	0.325	0.001	0.002	0.295	0.001	0.002	0.028	0.002	0.001	0.314	0.002	0.002	0.022	72
Nn3	1:160	0.258	0.003	0.002	0.232	0.003	0.002	0.207	0.002	0.002	0.023	0.002	0.002	0.219	0.002	0.002	0.022	54
Nn2	1:160	0.179	0.002	0.002	0.152	0.006	0.002	0.127	0.002	0.002	0.023	0.002	0.004	0.136	0.002	0.002	0.020	54
Z	1:220	0.259	0.008	0.002	0.238	0.004	0.002	0.213	0.002	0.002	0.023	0.002	0.008	0.224	0.002	0.002	0.020	54

Track NOTES:

- When wheels are used with deeper flanges - see **STANDARD S-3.3**.
- The F limit applies only to the wing rail, and the C limit applies only to the guard rail. Both apply to the same rail only in special work such as a crossing.
- For a full discussion of minimum radius, minimum turnout and radius equivalents of degrees of curvature, etc., see **RP-7** and **RP-11**.
- Guard and wing rails shall be flared to a minimum dimension across the flared flangeway end of $1.5 \times F_{max}$. Flare angle shall not exceed 10 degrees, and the Flare must disappear before reaching the working area of its rail.
- These track dimensions are more restrictive with Gmax for guarded trackwork, for general track - see STANDARD S-3.1.**
- Metric measurements are found on page 2.**
- Please see S-4.2 and RP-25 Wheel Contour for the appropriate wheel profile.
- O-scale frog flangeway (F) is recommended with a target for code 145 wheels at 0.071".



STANDARD

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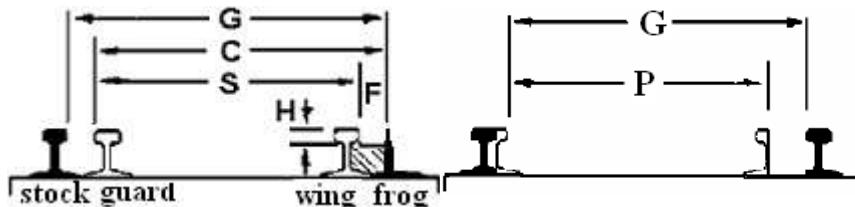
<i>Standard</i>	<i>S-3.2</i>
<i>Title</i>	<i>Scale Track, Standard Scale</i>
<i>Version</i>	<i>February 2010</i>
<i>Page</i>	<i>2 of 4</i>



STANDARD

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Standard	S-3.2
Title	Scale Track, Standard Scale
Version	February 2010
Page	3 of 4



The Span, S, is derived by knowing $S = C - F$.
C is the primary controlling dimension.

Scale	Scale Ratio	Standard S3.2 Guarded using Target and Asymmetric METRIC (mm) Tolerance																
		G			C			S			F			P			H	Wheel
		Gage at Frog		Check Gage	Span		Flangeway		Points									
		Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	MIN	CODE
1"	1:12	120.70	1.52	0.05	116.48	0.28	0.10	110.90	0.10	0.05	5.54	0.05	1.65	115.85	0.10	0.10	3.96	1/2"
3/4"	1:16	88.95	0.97	0.05	85.17	0.36	0.10	80.57	0.10	0.05	4.55	0.05	1.17	84.46	0.10	0.10	3.18	13/32"
F	1:20.3	70.69	0.36	0.05	68.15	0.33	0.10	65.61	0.33	0.10	2.44	0.10	0.15	67.46	0.10	0.10	2.29	284
Fn3	1:20.3	45.00	0.25	0.15	42.00	0.25	0.10	39.37	0.13	0.38	2.92	0.05	0.58	41.35	0.10	0.10	1.68	250
LS	Varied	Large Scale Standards on Separate Page																
O	1:48	31.80	0.30	0.05	30.00	0.33	0.05	27.99	0.05	0.05	1.96	0.05	0.53	29.36	0.05	0.10	0.91	145
On3	1:48	19.10	0.30	0.05	17.96	0.25	0.05	16.61	0.05	0.05	1.30	0.05	0.46	17.40	0.05	0.10	0.76	116
On30	1:48	16.54	0.25	0.05	15.42	0.18	0.05	14.15	0.05	0.05	1.22	0.05	0.33	14.94	0.05	0.10	0.71	110
On2	1:48	12.75	0.23	0.05	11.61	0.18	0.05	10.34	0.05	0.05	1.22	0.05	0.30	11.13	0.05	0.10	0.71	110
S	1:64	22.48	0.25	0.05	21.36	0.18	0.05	20.09	0.05	0.05	1.22	0.05	0.33	20.88	0.05	0.10	0.76	110
Sn3	1:64	14.35	0.25	0.05	13.23	0.18	0.05	11.96	0.05	0.05	1.22	0.05	0.33	12.75	0.05	0.10	0.76	110
Sn2	1:64	10.54	0.20	0.05	9.63	0.10	0.05	8.61	0.05	0.05	0.97	0.05	0.20	9.22	0.05	0.10	0.58	88
OO	1:76.2	19.10	0.23	0.05	17.96	0.18	0.05	16.69	0.05	0.05	1.22	0.05	0.30	17.48	0.05	0.10	0.71	110
HO	1:87.1	16.54	0.25	0.05	15.42	0.18	0.05	14.15	0.05	0.05	1.22	0.05	0.33	14.94	0.05	0.10	0.71	110
HOn3	1:87.1	10.54	0.20	0.05	9.63	0.10	0.05	8.61	0.05	0.05	0.97	0.05	0.20	9.22	0.05	0.10	0.58	88
HOn2	1:87.1	7.06	0.18	0.05	6.30	0.10	0.05	5.46	0.05	0.05	0.79	0.05	0.18	5.94	0.05	0.05	0.58	72
TT	1:120	12.01	0.15	0.05	11.15	0.08	0.05	10.24	0.05	0.05	0.86	0.05	0.13	10.82	0.05	0.05	0.56	79
TTn42	1:120	9.02	0.10	0.05	8.26	0.03	0.05	7.49	0.03	0.05	0.71	0.05	0.03	7.98	0.05	0.05	0.66	72
TTn3	1:120	7.67	0.10	0.05	6.91	0.05	0.05	6.15	0.05	0.05	0.71	0.05	0.05	6.60	0.05	0.05	0.56	72
N	1:160	9.02	0.10	0.05	8.26	0.03	0.05	7.49	0.03	0.05	0.71	0.05	0.03	7.98	0.05	0.05	0.56	72
Nn3	1:160	6.55	0.08	0.05	5.89	0.08	0.05	5.26	0.05	0.05	0.58	0.05	0.05	5.56	0.05	0.05	0.56	54
Nn2	1:160	4.55	0.05	0.05	3.86	0.15	0.05	3.23	0.05	0.05	0.58	0.05	0.10	3.45	0.05	0.05	0.51	54
Z	1:220	6.58	0.20	0.05	6.05	0.10	0.05	5.41	0.05	0.05	0.58	0.05	0.20	5.69	0.05	0.05	0.51	54

Track NOTES:

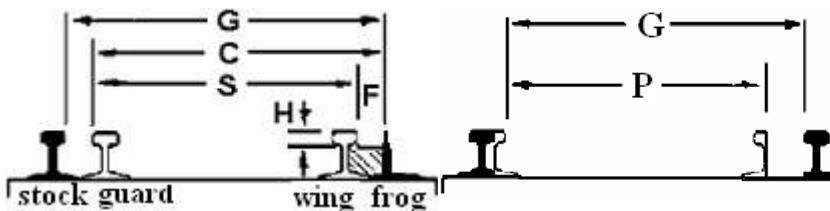
1. When wheels are used with deeper flanges - see **STANDARD S-3.3**.
2. The F limit applies only to the wing rail, and the C limit applies only to the guard rail. Both apply to the same rail only in special work such as a crossing.
3. For a full discussion of minimum radius, minimum turnout and radius equivalents of degrees of curvature, etc., see **RP-7** and **RP-11**.
4. Guard and wing rails shall be flared to a minimum dimension across the flared flangeway end of $1.5 \times F_{max}$. Flare angle shall not exceed 10 degrees, and the Flare must disappear before reaching the working area of its rail.
5. **These track dimensions are more restrictive with G_{max} for guarded trackwork, for general track - see STANDARD S-3.1.**
6. O-scale frog flangeway (F) is recommended with a target for code 145 wheels at 1.8mm.
7. **Imperial measurements are found on page 1.**



STANDARD

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Standard	S-3.2
Title	Scale Track, Standard Scale
Version	February 2010
Page	4 of 4



The Span, S, is derived by knowing $S = C - F$.
C is the primary controlling dimension.

Scale	Scale Ratio	Standard S3.2 Guarded using Target and Asymmetric Imperial (inch) Tolerance															
		G			C			S			F			P			
		Gage at Frog			Check Gage			Span			Flangeway			Points			
Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus
LS	Varied	1.772	0.010	0.006	1.652	0.010	0.004	1.550	0.005	0.015	0.115	0.002	0.023	1.629	0.003	0.005	0.118

Scale	Scale Ratio	Standard S3.2 Guarded using Target and Asymmetric METRIC (mm) Tolerance															
		G			C			S			F			P			H
		Gage at Frog			Check Gage			Span			Flangeway			Points			
Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus
LS	Varied	45.01	0.25	0.15	41.96	0.25	0.10	39.37	0.13	0.38	2.92	0.05	0.58	41.38	0.08	0.13	3.00

Track NOTES:

- 1) The term "LS" for "Large Scales" standards covers all common commercial scales running on LS 45mm gauge track (1:32, 1:29, 1:24, 1:22.5, and 1:20.3) without regard as to whether the trains are standard or narrow gauge.
- 2) Due to the inherent nature of large scale trains, the wheel and track standards for "Standard" (S-x.2) and "Deep Flange" (S-x.3) are identical except in terms of flange width and depth, thus the track H depth also is changed.
- 3) With regard to 1:20.3 (also designated "F" scale), trains built to that scale running on LS 45mm gauge track are also classified Fn3. Standards for Fn3 track and wheels are identical to those for LS, with exception given to more specific targets given for tread width and flange depth. Track standards for Fn3 are to be identical to those used for LS 45mm gauge.